# **BENIF Technical Data Sheet**



## ■ General Data



With special self-adhesive treatment, BENIF is easy to apply not only on flat surface but also on irregular surface, saving time and cost.



- · Permanent & Yellow Adhesive (Flame Retardant)
- · Permanent & Clear Adhesive (Non Flame Retardant)



- · Single Side PE coated release liner (Air-free)
- · Non PE coated release liner (Air-free, PW, BW, NW)
- · PET Liner (GS/GM)



· 2 years (Shelf life)



## Applications (Type of Substrate)



### **Roll Sizes**

- Stainless Steel Acryl
  Aluminum PE,PP
- Iron, painted board Melamine baked steel board
- 122cm (48in) X 50M/R
- 122cm (48in) X 30M/R (GS/GM/PW/NS/SF/US/UM/UP)

## Recommendation of Primer

LX Primer (Water Based): PM-04

# Physical Features

Item	Spec	Test Method
Thickness (without a release paper)	0.15~0.38mm	Micrometer
Tensile strength (kgf/arr)	(L)150~350 / (W)100~350	ASTM 882
Elongation (%)	(L)0~400 / (W)0~400	ASTM 882
Adhesion (24hr)	≥ 1,000g/in	180 peeling PSTC-1
Application temp.	15~25℃	15 to 25 ℃ optimum, on clean substrate
Dimensional stability	0.8mm ↓	Adhered to Aluminum Plate, Length Direction
		(100°C Oven, 2hr , Average)
Thickness of a release paper	0.14mm $\pm$ 10%	Micrometer
	(PET Liner : 0.05)	

<sup>\*</sup> This information is based on a standard test specification. LX Hausys is not responsible for damaged product due to customer's carelessness.

<sup>\*</sup> The size and specification of this product can be changed without a notice.

<sup>\*</sup> This product has tolerance in total thickness due to different embossing effects.

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## Advice on the use



#### Shelf life

- . Shelf life is 2 years from the date of production.
- . Storage condition: This product has to be kept away from high temp., humidity and direct sunlight. (Recommended storage condition:  $20^{\circ}$ C×50% R.H)



#### Installation Guide

- . It is recommended to use primer provided by LX Hausys (PM-04) when installation.
- . The ambient temperature should be maintained at 15 to 25  $^{\circ}$  C for 72 hours prior to application, and for 48 hours during and after the installation.
- . Please be careful to install the interior film in the same lot number to one space. There is a slight color tolerance in different lot number.
- . Overlapping application method is required. If butt point method is applied, shrinkage of the film can occur, which can expose the surface of the substrate.
- . To fully achieve gloss effect of the film surface for following high gloss patterns (GS/GM/RSH/ESH), you should clean and sand the substrate thoroughly. If there are any foreign substances such as dust or dirt remained on the substrate, the film surface
- If there are any foreign substances such as dust or dirt remained on the substrate, the film surfac could be marred by dips or protrusions after application.
- . The following products (EL/SW/NS002/NS003) have no film layers on the surface but surface treatment only, therefore, while applying the film and after film application, strong scratching the surface or rubbing the edges with a installation tool can cause the ink layer to peel off. So please be careful rubbing and bending corners not to damage the printed layer.